HFCL Limited



TECHNICAL SPECIFICATIONS

MICROCABLES

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48/96/144/192F MULTITUBE MICROCABLE

Cable Description

Micro cables offer flexibility of upgrading a network that can quickly grow and change. Micro cables are designed for use in micro ducts by blowing. Its small outer diameter provides the required rigidity for blowing/pushing through ducts offers lower minimum bending radius. In this cable, optical fibres and water-blocking gel is placed inside buffer tubes. The core is constructed by stranding the buffer tubes around FRP rod, the central strength member. Water swellable yarn is provided over the FRP Rod and over the core. This core is then covered with a black HDPE jacket. A ripcord is provided under the jacket for ease of entry.

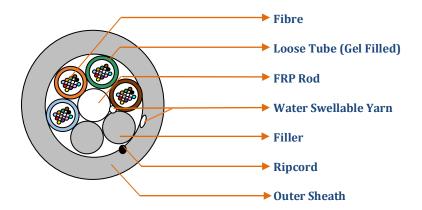
Applications

- Micro duct & existing duct
- Trunk, Distribution, Feeder
- Local loop, Metro & Long Haul

Features

Multiple network applications

Cross Section



Construction

Parameter		Туре			
Fibre Count	48 96 1		144	192	
Number of fibres per tube		Glass Fibre			
Number of Loose Tubes	4	8 12		Layer I – 6 Layer II - 10	PBTP
Number Of Fillers	2		0	Layer II - 2	HDPE - Black
Central Strength Member	1.5 ± 0.1 mm	2.4 ± 0.1 mm	2.4 mm upcoated to 4.2 mm	1.6 ± 0.1 mm	FRP Rod
Moisture Barrier		Water Swellable Yarn			
Outer Sheath		HDPE - Black			
Number of Ripcords		Polyester			
Cable Diameter	5.3 ± 0.3 mm	6.3 ± 0.3 mm	8.0 ± 0.3 mm	9.0 ± 0.3 mm	
Cable Weight/km	25.0 ± 10 kg/km	35.0 ± 10 kg/km	50.0 ± 10 kg/km	60.0 ± 10 kg/km	

Color Coding

Fiber Color	1	2	3	4	5	6	7	8	9	10	11	12
EIA/TIA 598	Bl	Or	Gr		Sl	Wh		Bk	Yl		Pk	Aq

Tube Color	1	2	3	4	5	6	7	8	9	10	11	12
EIA/TIA 598	Bl	Or	Gr		Sl	Wh		Bk	Yl		Pk	Aq

Cable Characteristics

Mechanical Characteristics							
Tensile Strength	48F : 500 N 192F : 600 N 96/144F : 1000 N	IEC 60794-1-21-E1					
Crush Resistance	500 N/100 x 100 mm	IEC 60794-1-21-E3					
Impact Strength	1 N.m	IEC 60794-1-21-E4					
Torsion	± 180 °	IEC 60794-1-21-E7					
Minimum Bend Radius	15 x D	IEC 60794-1-21-E11					

Environmental Characteristics							
Installation	- 20 °C to + 70 ° C						
Operation	- 30 °C to + 70 ° C	IEC 60794-1-22-F1					
Storage	- 30 °C to + 70 ° C						

Fiber Characteristics

Fiber Type	ITU-T G.657A1					
Optical						
Attaca	1310 nm		≤ 0.36 dB/km			
Attenuation	1550 nm			≤ 0.23 dB/km		
Cl D	1285 - 133	0 nm		≤ 3.5 ps/nm.km		
Chromatic Dispersion	1550 nm			≤ 18.0 ps/nm.km		
Cable cut-off wavelength	λcc			≤ 1260 nm		
Zero Dispersion Wavelength				1300 – 1324 nm		
Zero Dispersion Slope				≤ 0.092 ps/nm ² x km		
Polarization mode dispersion	n			≤ 0.2 ps / km		
Mechanical						
	10	φ 30	1550 nm	≤ 0.05 dB		
	turns	mm	1625 nm	≤ 0.30 dB		
Bending induced attenuation	1 turn	φ 20	1550 nm	≤ 0.50 dB		
		mm	1625 nm	≤ 1.5 dB		
	100	φ 50	1310,1550,1625 nm	≤ 0.01 dB		
Droof Strong Lovel	turns	mm	1.0 % (100 kpsi)			
Geometrical	Proof Stress Level					
Geometrical	1310					
	nm		9.2 ± 0.4 μm			
Mode Field Diameter	1550		104.05			
		10.4 ± 0.5 μm				
Core – Cladding Concentricit	≤ 0.5 μm					
Cladding Diameter	125 ± 0.7 μm					
Cladding Non - Circularity	≤ 0.7 %					
Coating - Cladding Concentr	< 12 μm					
Primary Coating Diameter	240 ± 5 μm					
Primary Coating Material	UV Cured Acrylate					
Fibre Curl	≥ 4 m					

Marking on Cable

HFCL GOA, 48/96/144/192F LT SM G.657A1 MICROCABLE, Year of manufacture, Length Code, Meter Marking

Or

As per customer requirement.

Packing Details

The cable is available in standard drums of $1.0/2.0 \text{ Km} \pm 5 \%$. It shall be provided on wooden drums or spools. Both the cable ends shall be sealed & readily accessible. Each drum shall be permanently labelled on both sides of the flange with information required by the customer in addition to the following standard marking:

- Drum Number
- User Name
- HFCL GOA
- Fiber Count
- Cable Length
- Year of Manufacture
- Net Weight
- Gross Weight
- India